



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.0410
Job Sheet 166156



Part No: 647.0410

Job Qty: 10 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/6/17

Job Tracking No:

Due Date: 10/20/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.09.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Due Date	Standard		Workcenter/Supplier	
				Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea	10/19/17	0.00	0.00	Start up container	
110	Small Fab	10 pcs	10/20/17	0.00	2.27	Small Fab	
120	QC	10 pcs	10/20/17	0.00	0.00	QC6	
130	Outsource	10 pcs	10/20/17	0.00	0.00	Outsource4	
140	Packaging	10 pcs	10/20/17	0.00	0.00	Packaging2	
150	QC	10 pcs	10/20/17	0.00	0.00	QC5	
180	Packaging	10 pcs	10/20/17	0.00	0.00	Packaging3	
190	QC21-SA	10 Ea	10/20/17	0.00	0.00	QC21	

Part Op 110 - 1- CUT AS PER DWG 2- DEBURR AS PER DWG

Descriptions: 130 - Issue P/O to ATG : 1- Black Anodize as per Dwg 647.0400

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

3.1 mils thickness primer

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6T1.000W.035	4	0	0	0

Part Specifications

Specifications could not be found.

Plex 10/6/17 10:25 AM Dart.lajeunesse.marie

Status: Stock

Part: **647.0410 B166156**

Created: 9/30/17 10:51 AM DART.MICHAUD-
FEBRILLE.VICTORIA



Serial No: **S000014**

Printed By: Goldston, Justin 10/2/17 10:44 AM

DART
AEROSPACE
S004473



Tube

PART NO: 647.0410
Revision:
Operation: Outsource
Quantity: 10
Change No:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 10/31/17
Job No: 166156

Tuesday, September 12, 2017 10:26:00 AM

Page 1

Quality Control

10 SEP 25 2017

⑩ 17.09.25 PD

Work Order ID 166156

Tuesday, September 12, 2017 10:26:00 AM

166156

Page 2

Item ID: 647.0410 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Tube
Start Date: 9/12/2017 Start Qty: 10.00 ***10*** Cust Item ID:
Required Date: 10/3/2017 Req'd Qty: 10.00 ***10*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Outsource process-Anodize per QSI017 4.1.10.1

0.00

130

Outsource4

MemoIssue P/O to ATG : 37888

1,800.00

1- Black Anodize as per Dwg 647.0400

AS PER MPP-172 SECTION 2.1,
HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2
AS PER MPP-172 SECTION 4.2,
PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N

10 SEP 27 2017 DAS 13

140

Receive & Inspect for Damage & Mat'l Certs

0.00

140

Packaging

Memo

0.20

Packaging

16x SPT 70-30

Tuesday, September 12, 2017 10:26:00 AM

Item ID: 647.0410

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Tube

Start Date: 9/12/2017 **Start Qty:** 10.00

10

Cust Item ID:

Required Date: 10/3/2017 **Req'd Qty:** 10.00

10

Customer:

Reference:

Approvals: **Process Plan:** **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

QC5- Inspect part completeness to step on W/O

0.00

150

QC

Memo

0.20

Quality Control

180

Identify as per dwg & Stock Location: _____

0.00

180

Packaging

Memo

0.10

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

1.00

Quality Control

Picklist Print

Page 1

Tuesday, September 12, 2017 10:26:00 AM

Work Order ID: 166156

166156

Parent Item: 647.0410

647 0410

Parent Item Name: Tube

Start Date: 9/12/2017

Required Date: 10/3/2017

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.09.18 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W.035		Purchased		No		110	f	14.2300	0.4275	4.5			
M6061T6T1 000W 0.35									**			SEP 25 2017	DAS 19 9-29
6061-T6 ROUND TUBE 1" X .035" WALL													

Location

Loc Qty

Loc Code

MAT015

14.23

124694

6.03

m135489

8.2

4.5



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038172

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038172

PO Date: 10/27/17

Due Date: 10/27/17

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Rev	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	165947	RBEM632V4002101-13	-	Gauge Handle Ø4mm -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2 WATER SEAL -Certificate of Conformity is required		Firmed	10/27/17	2 pcs	0 pcs	2 pcs	\$16.25/pcs	\$32.50
2	165697	649.4815	-	Shim ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)		Firmed	10/26/17	6 pcs	0 pcs	6 pcs	\$22.15/pcs	\$132.90
3	165746	649.4812	-	Shim ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2)		Firmed	10/27/17	6 pcs	0 pcs	6 pcs	\$22.15/pcs	\$132.90
4	165693	649.4813	-	Shim ISSUE P/O: As Per MPP-172 Section 2.1, Hard Anodize IAW MIL-A-8625, Type III, Class 2, Color Black As Per MPP-172 Section 4.2 Prime IAW MIL-P-23377J Type1 Class N		Firmed	10/27/17	10 pcs	0 pcs	10 pcs	\$16.25/pcs	\$162.50
5	166156	647.0410	-			Firmed	10/27/17	10 pcs	0 pcs	10 pcs	\$18.65/pcs	\$186.50



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914027

Date: 18-Oct-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

PO38172

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: 649.4815 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21763	Rev: C PO: PO37888 Line: 1	
6 ea	Part: 649.4812 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21764	Rev: C PO: PO37888 Line: 2	
10 ea	Part: 649.4813 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21765	Rev: C PO: PO37888 Line: 3	
10 ea	Part: 647.0410 Tube Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 21766	Rev: N/C PO: PO37888 Line: 4	DAG 38 9-89 SP17-10-30
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 18/10/17 Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914027

Date: 18-Oct-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

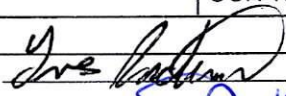
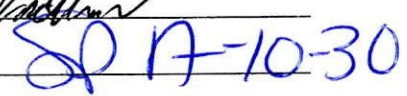
Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	Certified Signature: 	
	Receiver Signature: 	
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.		
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.		